

CropSure Imi-Duo Herbicide

CropSure Pty Ltd

Chemwatch: 5693-77

Version No: 3.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 08/11/2024

Print Date: 11/11/2024

S.GHS.AUS.EN.E

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	CropSure Imi-Duo Herbicide
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains imazamox)
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Follow label directions. Use according to manufacturer's directions.
--------------------------	---

Details of the manufacturer or supplier of the safety data sheet

Registered company name	CropSure Pty Ltd
Address	18 Raymond Rd, Laverton North VIC 3026 Australia
Telephone	03 9931 2200
Fax	Not Available
Website	https://cropsure.com/
Email	Not Available

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone number(s)	+61 1800 951 288
Other emergency telephone number(s)	+61 3 9573 3188



Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification ^[1]	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	 
---------------------	---

Signal word	Warning
-------------	---------

Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P337+P313	If eye irritation persists: Get medical advice/attention.
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
------	--

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
57-55-6	10-30	<u>propylene glycol</u>
114311-32-9	1-10	<u>imazamox</u>
81334-34-1	1-10	<u>imazapyr</u>
Not Available	balance	Ingredients determined not to be hazardous

Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available
---------	--

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none">▶ Immediately hold eyelids apart and flush the eye continuously with running water.▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.▶ Transport to hospital or doctor without delay.▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
-------------	--

CropSure Imi-Duo Herbicide

Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none">▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.▶ Quickly remove all contaminated clothing, including footwear.▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none">▶ If fumes or combustion products are inhaled remove from contaminated area.▶ Lay patient down. Keep warm and rested.▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none">▶ If swallowed do NOT induce vomiting.▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.▶ Observe the patient carefully.▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none">▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
----------------------	--

Advice for firefighters

Fire Fighting	<ul style="list-style-type: none">▶ Alert Fire Brigade and tell them location and nature of hazard.▶ Wear full body protective clothing with breathing apparatus.▶ Prevent, by any means available, spillage from entering drains or water course.▶ Use water delivered as a fine spray to control fire and cool adjacent area.▶ Avoid spraying water onto liquid pools.▶ DO NOT approach containers suspected to be hot.▶ Cool fire exposed containers with water spray from a protected location.▶ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	<ul style="list-style-type: none">▶ Combustible.▶ Slight fire hazard when exposed to heat or flame.▶ Heating may cause expansion or decomposition leading to violent rupture of containers.▶ On combustion, may emit toxic fumes of carbon monoxide (CO).▶ May emit acid smoke.▶ Mists containing combustible materials may be explosive. <p>Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material.</p>
HAZCHEM	•3Z

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage.
--------------	--

	<ul style="list-style-type: none">▶ Clean up all spills immediately.▶ Avoid breathing vapours and contact with skin and eyes.▶ Control personal contact with the substance, by using protective equipment.▶ Contain and absorb spill with sand, earth, inert material or vermiculite.▶ Wipe up.▶ Place in a suitable, labelled container for waste disposal.
Major Spills	<p>Environmental hazard - contain spillage.</p> <p>Moderate hazard.</p> <ul style="list-style-type: none">▶ Clear area of personnel and move upwind.▶ Alert Fire Brigade and tell them location and nature of hazard.▶ Wear breathing apparatus plus protective gloves.▶ Prevent, by any means available, spillage from entering drains or water course.▶ No smoking, naked lights or ignition sources.▶ Increase ventilation.▶ Stop leak if safe to do so.▶ Contain spill with sand, earth or vermiculite.▶ Collect recoverable product into labelled containers for recycling.▶ Absorb remaining product with sand, earth or vermiculite.▶ Collect solid residues and seal in labelled drums for disposal.▶ Wash area and prevent runoff into drains.▶ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none">▶ DO NOT allow clothing wet with material to stay in contact with skin▶ Avoid all personal contact, including inhalation.▶ Wear protective clothing when risk of exposure occurs.▶ Use in a well-ventilated area.▶ Prevent concentration in hollows and sumps.▶ DO NOT enter confined spaces until atmosphere has been checked.▶ Avoid smoking, naked lights or ignition sources.▶ Avoid contact with incompatible materials.▶ When handling, DO NOT eat, drink or smoke.▶ Keep containers securely sealed when not in use.▶ Avoid physical damage to containers.▶ Always wash hands with soap and water after handling.▶ Work clothes should be laundered separately.▶ Use good occupational work practice.▶ Observe manufacturer's storage and handling recommendations contained within this SDS.▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	<ul style="list-style-type: none">▶ Store in original containers.▶ Keep containers securely sealed.▶ No smoking, naked lights or ignition sources.▶ Store in a cool, dry, well-ventilated area.▶ Store away from incompatible materials and foodstuff containers.▶ Protect containers against physical damage and check regularly for leaks.▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none">▶ Metal can or drum▶ Packaging as recommended by manufacturer.▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<ul style="list-style-type: none">▶ Avoid strong acids, bases. <p>Alcohols</p> <ul style="list-style-type: none">▶ are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.▶ reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen▶ react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

SECTION 8 Exposure controls / personal protection

Control parameters

- Occupational Exposure Limits (OEL)
- INGREDIENT DATA







CropSure Imi-Duo Herbicide

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	propylene glycol	Propane-1,2-diol: particulates only	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol	Propane-1,2-diol total: (vapour & particulates)	150 ppm / 474 mg/m3	Not Available	Not Available	Not Available
Ingredient	Original IDLH		Revised IDLH			
propylene glycol	Not Available		Not Available			
imazamox	Not Available		Not Available			
imazapyr	Not Available		Not Available			

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
imazamox	E	≤ 0.01 mg/m³
imazapyr	E	≤ 0.01 mg/m³
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>	
	Type of Contaminant:	Air Speed:
	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)
	Within each range the appropriate value depends on:	
	Lower end of the range	Upper end of the range
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
Individual protection measures, such as personal protective equipment	3: Intermittent, low production.	3: High production, heavy use
	4: Large hood or large air mass in motion	4: Small hood-local control only
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.	
	     	

CropSure Imi-Duo Herbicide

Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▸ Chemical goggles. Whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. [AS/NZS 1337.1, EN166 or national equivalent] ▸ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▸ Alternatively a gas mask may replace splash goggles and face shields. ▸ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▸ Elbow length PVC gloves <p>NOTE:</p> <ul style="list-style-type: none"> ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ P.V.C apron. ▸ Barrier cream. ▸ Skin cleansing cream. ▸ Eye wash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

CropSure Imi-Duo Herbicide

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Continued...

Material	CPI
PE/EVAL/PE	A

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation
AlphaTec® Solvex® 37-675
MICROFLEX® 93-260
AlphaTec 02-100
AlphaTec® 15-554
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 53-001
AlphaTec® 58-005
AlphaTec® 58-008
AlphaTec® 58-530B

The suggested gloves for use should be confirmed with the glove supplier.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Yellow to amber liquid; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.074
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	6.5-7.0	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none">Unstable in the presence of incompatible materials.Product is considered stable.Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>There is strong evidence to suggest that this material can cause, if inhaled once, very serious, irreversible damage of organs. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
Ingestion	<p>There is strong evidence to suggest that this material can cause, if swallowed once, very serious, irreversible damage of organs. Accidental ingestion of the material may be damaging to the health of the individual.</p>
Skin Contact	<p>There is strong evidence to suggest that this material, on a single contact with skin, can cause very serious, irreversible damage of organs.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>A single prolonged exposure is not likely to result in the material causing harm. However, when applied in large quantities to damaged skin as a topical preparation or by contact with clothing accidentally contaminated by the material, there may be the potential to absorb the material in harmful amounts.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
Eye	<p>If applied to the eyes, this material causes severe eye damage.</p> <p>Irritation of the eyes may produce a heavy secretion of tears (lachrymation).</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects.</p>

CropSure Imi-Duo Herbicide	TOXICITY	IRRITATION
	Not Available	Not Available
propylene glycol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 11890 mg/kg ^[2]	Eye (Rodent - rabbit): 100mg - Mild
	Inhalation (Rat) LC50: >44.9 mg/l4h ^[1]	Eye (Rodent - rabbit): 500mg/24H - Mild
	Oral (Rat) LD50: 20000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin (Human - child): 30%/96H(continuous) - Moderate
		Skin (Human - man): 10%/2D
		Skin (Human - woman): 30%/96H - Mild
		Skin (Human): 104mg/3D (intermittent) - Moderate
		Skin (Human): 20%
		Skin (Human): 500mg/7D - Mild

		Skin: no adverse effect observed (not irritating) ^[1]
imazamox	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
	Inhalation (Rat) LC50: >6.3 mg/L4h ^[2]	
	Oral (Rat) LD50: >5000 mg/kg ^[2]	
imazapyr	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Not Available
	Inhalation(Mammal) LC50; >5.1 mg/L4h ^[2]	
	Oral (Rat) LD50: >2500 mg/kg ^[1]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

PROPYLENE GLYCOL	<p>The acute oral toxicity of propylene glycol is very low; large amounts are needed to cause perceptible health damage in humans. Serious toxicity generally occurs only at blood concentrations over 1 g/L, which requires extremely high intake over a relatively short period of time; this is nearly impossible with consuming foods or supplements which contain 1g/kg of PG at most. Poisonings are usually due to injection through a vein or accidental swallowing of large amounts by children. The potential for long-term oral toxicity is also low.</p> <p>Prolonged contact with propylene glycol is essentially non-irritating to the skin. Undiluted propylene glycol is minimally irritating to the eye, and can produce a slight, temporary inflammation of the conjunctiva. Exposure to mists may cause irritation of both the eye and the upper airway. Inhalation of propylene glycol vapours may be irritating to some individuals. It is therefore recommended that propylene glycol not be used in applications where inhalation exposure or human eye contact with the spray mists of these materials is likely, such as fogs for theatrical productions or antifreeze solutions for emergency eye wash stations. Propylene glycol is metabolized in humans to pyruvic acid, acetic acid, lactic acid and propionaldehyde; the last of which is potentially hazardous.</p> <p>Propylene glycol show s no evidence of causing cancer or genetic toxicity.</p> <p>Research has suggested that individuals who cannot tolerate propylene glycol probably experience a special form of irritation, but they only rarely develop allergic contact dermatitis. Other investigators believe that the incidence of allergic contact dermatitis in people exposed to propylene glycol may be greater than 2% in patients with eczema.</p> <p>One study strongly suggests a connection between airborne concentrations of propylene glycol in houses and development of asthma and allergic reactions, such as inflammation of the nose and hives, in children.</p> <p>Another study suggested that the concentration of PGEs (propylene glycol and glycol ethers) in indoor air is linked to increased risk of developing numerous respiratory and immune disorders in children, including asthma, hay fever, eczema and allergies, with increased risk ranging from 50% to 180%. This concentration has been linked to use of water-based paints and water-based system cleansers.</p> <p>Patients with bladder inflammation and vulvodynia (chronic pain of the vulva) may be especially sensitive to propylene glycol. Women suffering with yeast infections may notice that some over the counter creams cause intense burning. Post-menopausal women who require the use of an oestrogen cream may notice that creams made with propylene glycol often cause extremely uncomfortable burning along the vulva and around the anus. Some electronic cigarette users who inhale propylene glycol vapour may experience dryness of the throat or shortness of breath.</p> <p>Adverse responses to administration of drugs which use propylene glycol as an incipient have been seen in a number of people especially at high doses. These include low blood pressure, slow heart rate, ECG abnormalities, heartbeat irregularities, lactic acidosis, breakdown of red cells and cardiac arrest.</p>
IMAZAMOX	(highest attainable dose) Not a skin sensitiser Subchronic effects: ** NOAEL (28 day) dermal rat: 1000 mg/kg b.w./day (Highest Dose Tested - HDT) NOAEL (13 week) feeding rat: >20,000 ppm, 1661 mg/kg b.w./day (HDT) NOAEL (90 day) feeding dog: 40,000 ppm, 1368 mg/kg b.w./day (HDT) Chronic effects: Tests indicate no oncogenic or teratogenic potential and no reproductive toxicity at HDT, and negative activity in four mutagenicity assays. NOAEL (1 y) dietary beagle dog: 40,000 ppm, 1165 mg/kg b.w./day (HDT) NOAEL (2 year) dietary rat: 20,000 ppm, 1167 mg/kg b.w./day (HDT) NOAEL (two generation reproduction study) (rat): 20,000 ppm, 1639 mg/kg b.w./day (HDT) NOAEL (18 month oncogenicity) mouse: 7000 ppm, 1201 mg/kg b.w./day (HDT) NOAEL (teratology) rabbit: maternal 300 mg/kg b.w./day developmental 900 mg/kg b.w./day (HDT) NOAEL (teratology) rat: maternal 500 mg/kg b.w./day; LOEL 1000 mg/kg b.w./day developmental 1000 mg/k b.w./day LOEL not achieved Mutagenicity - Ames test: negative in vivo micronucleus aberration: negative ADI: Result of tolerance assessment: The acceptable daily intake (ADI), based on the one-year dog feeding study and using a 100 fold safety factor is calculated to be 11.65 mg/kg b.w./day. * Cyanamid ** US EPA Fact Sheet
IMAZAPYR	NOEL (13 weeks) for rats 10000 mg/kg (highest dose tested) * Toxicity Class: WHO Table 5; EPA IV * No teratogenic or foetotoxic effects were seen at 1000 mg/kg in rats or 400 mg/kg in rabbits (highest dose tested) * No skin sensitisation * ** Cyanamid [* The Pesticides Manual, Incorporating The Agrochemicals Handbook, 10th Edition, Editor Clive Tomlin, 1994, British Crop Protection Council]
PROPYLENE GLYCOL & IMAZAPYR	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
IMAZAMOX & IMAZAPYR	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe

bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

CropSure Imi-Duo Herbicide	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
propylene glycol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	19000mg/l	2
	EC50	72h	Algae or other aquatic plants	19300mg/l	2
	EC50	48h	Crustacea	>114.4mg/L	4
	NOEC(ECx)	336h	Algae or other aquatic plants	<5300mg/l	1
	LC50	96h	Fish	710mg/L	4
imazamox	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	336h	Algae or other aquatic plants	0.01-0.012mg/L	4
	EC50	48h	Crustacea	>122mg/L	4
	LC50	96h	Fish	>94.2mg/L	4
imazapyr	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	48h	Crustacea	>100mg/l	Not Available
	EC50(ECx)	48h	Crustacea	>100mg/l	Not Available
	LC50	96h	Fish	>100mg/l	Not Available
Legend:		Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data			

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propylene glycol	LOW	LOW
imazamox	HIGH	HIGH
imazapyr	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
propylene glycol	LOW (BCF = 1)

Ingredient	Bioaccumulation
imazamox	LOW (LogKOW = 2.5846)
imazapyr	LOW (LogKOW = 2.8028)

Mobility in soil

Ingredient	Mobility
propylene glycol	HIGH (Log KOC = 1)
imazamox	LOW (Log KOC = 139.4)
imazapyr	LOW (Log KOC = 443.9)



SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none">▸ Reduction▸ Reuse▸ Recycling▸ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none">▸ DO NOT allow wash water from cleaning or process equipment to enter drains.▸ It may be necessary to collect all wash water for treatment before disposal.▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.▸ Where in doubt contact the responsible authority.▸ Recycle wherever possible or consult manufacturer for recycling options.▸ Consult State Land Waste Authority for disposal.▸ Bury or incinerate residue at an approved site.▸ Recycle containers if possible, or dispose of in an authorised landfill.
------------------------------	---

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	•3Z

Land transport (ADG)

14.1. UN number or ID number	3082	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains imazamox)	
14.3. Transport hazard class(es)	Class	9
	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	274 331 335 375 AU01
	Limited quantity	5 L

are not subject to this Code when transported by road or rail in;

(a) packagings;

(b) IBCs; or

(c) any other receptacle not exceeding 500 kg(L).

- Australian Special Provisions (SP AU01) - ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

14.1. UN number	3082		
14.2. UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (contains imazamox)		
14.3. Transport hazard class(es)	ICAO/IATA Class	9	
	ICAO / IATA Subsidiary Hazard	Not Applicable	
	ERG Code	9L	
14.4. Packing group	III		
14.5. Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Special provisions	A97 A158 A197 A215	
	Cargo Only Packing Instructions	964	
	Cargo Only Maximum Qty / Pack	450 L	
	Passenger and Cargo Packing Instructions	964	
	Passenger and Cargo Maximum Qty / Pack	450 L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y964	
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G	

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3082		
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains imazamox)		
14.3. Transport hazard class(es)	IMDG Class	9	
	IMDG Subsidiary Hazard	Not Applicable	
14.4. Packing group	III		
14.5 Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number	F-A , S-F	
	Special provisions	274 335 969	
	Limited Quantities	5 L	

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
propylene glycol	Not Available
imazamox	Not Available
imazapyr	Not Available

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
propylene glycol	Not Available
imazamox	Not Available
imazapyr	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Continued...

propylene glycol is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

imazamox is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

imazapyr is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 3
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Additional Regulatory Information

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (imazamox; imazapyr)
Canada - DSL	No (imazamox; imazapyr)
Canada - NDSL	No (propylene glycol; imazamox; imazapyr)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (imazamox; imazapyr)
Japan - ENCS	No (imazamox)
Korea - KECI	No (imazamox)
New Zealand - NZIoC	No (imazamox)
Philippines - PICCS	No (imazamox; imazapyr)
USA - TSCA	TSCA Inventory 'Active' substance(s) (propylene glycol); No (imazamox; imazapyr)
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	No (imazamox; imazapyr)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	08/11/2024
Initial Date	04/11/2024

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	08/11/2024	Identification of the substance / mixture and of the company / undertaking - Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit,

- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration

- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.